

Bluesil ESA 6009

Description	BLUESIL™ ESA 6009 A&B is a two component silicone gel which cures at room temperature by polyaddition reaction. The polymerization can be accelerated by heat. The silicone material is delivered as two low viscosity liquid components, which once mixed and cured, transform into an elastic gel.	
Examples of applications	 Protection of electronic modules Encapsulation of electronic components Dampening Systems 	
Key benefits	 Rapid cure at ambient conditions Low viscosity Easy processing – 1:1 mix ratio (by volume or by weight) High inherent tack 	

Unique colors for Part A, Part B and mixed material

Typical properties

		Part A	Part B
Property	Unit	Value	Value
Mix Ratio A : B	1:1	-	-
Physical State		Liquid	Liquid
Appearance		Blue	Pink
Viscosity, LVT Spindle 2 @ 6 RPM	сР	2,000	1,900
Cured for 24 hours @ ambient			
Penetration, ½"dia, ¼" radius, stainless steel probe	grams	1	52
Pot Life	minutes	-	7
Curing time	minutes	<	30
Probe Tack	grams	1	8
Dielectric Properties			
Dielectric Strength	Dielectric Strength kV/mm 10.06		.06
Dielectric Constant @ 1MHz		2.91	
Dielectric Dissipation Factor @ 1 MHz	da	10 ⁻³	
Volume Resistivity	ohm.cm	1014	

Please note: The typical properties are not intended for use in preparing specifications. Please contact our local Sales Department for assistance in writing specifications.

Instruction of use	Please consult your local ELKEM SILICONES sales office.
Regulation	Please consult your local ELKEM SILICONES sales office.



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Limitations	Please consult your local ELKEM SILICONES sales office.	
Packaging	 BLUESIL ESA 6009 A BLU is available in Tote bin of 1000 KG (2205 LB) Drum of 200 KG (441 LB) Pail of 20 KG (44.1 LB) BLUESIL ESA 6009 B RED is available in Tote bin of 1000 KG (2205 LB) Drum of 200 KG (441 LB) Pail of 20 KG (44.1 LB) 	
Storage and shelf life	When stored in its original packaging: BLUESIL ESA 6009 A BLU may be stored at temperatures between -20°C / -4°F and 50°C / 122°F for up to 12 months from its date of manufacturing. BLUESIL ESA 6009 B RED may be stored at temperatures between -20°C / -4°F and 30°C / 86°F for up to 12 months from its date of manufacturing. Comply with the storage instructions and expiration date marked on the packaging. Beyond this date, Elkem Silicones no longer guarantees that the product meets the sales specifications.	
Safety	Please consult the Safety Data Sheet of: BLUESIL ESA 6009 A BLU and BLUESIL ESA 6009 B RED	

Visit our website www.elkem.com/silicones/

Warning to the users

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